

# Mercury 4hp 2 Stroke Manual

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25, 30, 40, 50 and 60 HP (4-STROKE) INSTALLATION MANUAL Page 6 of 26 Installing Outboard - Non Thumb Screw Models 1 Attach (tape) engine mounting template (located in this manual) to boat transom 2 Mark and drill four 17/32 in (135mm) mounting holes 3 Install the outboard so that the anti-ventilation plate is in-line or within 1 in

### **SERVICE MANUAL**

MODELS SERVICE MANUAL Mercury/Mariner 4 · 5 · 6 (4-Stroke) 0R000001 and Above Starting Serial Numbers Printed in USA 2000, Mercury Marine 90-857138R1 MAY 2000

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